



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5350-5
Job Sheet 180047



Part No: D5350-5

Job Qty: 12 ea

Part Name: Adapter



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/13/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 5 IPP REV:A NEW ISSUE 17-01-09 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/13/18	0.00	0.00	Start Up Machining-4		
100	Bandsaw	12 pcs		7/13/18	0.00	0.80	Bandsaw1		
110	CNC Vertical Machining	12 pcs		7/13/18	0.00	6.00	HAAS 5 Axis		
120	QC	12 pcs		7/13/18	0.00	0.00	QC2 Machining-4		
130	QC	12 pcs		7/13/18	0.00	0.00	QC8 Machining-4		
140	HandFinish	12 pcs		7/13/18	0.00	2.17	HandFinish1		
141	QC	12 pcs		7/13/18	0.00	0.00	QC7-5		
150	Powdercoat	12 pcs		7/13/18	0.00	0.60	Powdercoat1		
160	QC	12 pcs		7/13/18	0.00	0.00	QC3		
170	Packaging	12 pcs		7/13/18	0.00	0.00	Packaging3-2		
180	QC21-SA	12 Ea		7/13/18	0.00	0.00	QC21		

Part Op 100 - CUT BLANK AT 3.600"

Descriptions: 110 - 1-Machine per folio FB524

150 - START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____ ***MASK
HOLES AS PER NOTE #8****

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X03.500	6061-T6 Bar 2.00 X 3.50	3.6000 ft (.3 ea)	90-Start up Operation	5098061

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X03.500	4	5	0



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Part Specifications

uld not be found.

Container No: S098062



Part: D5350-5

Job No: 180047

Serial No/Batch: S098062

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Plex 6/28/18 9:42 AM Dart.lajeunesse.marie

